IRAN KETONE COMPANY GROUP

The first manufacturer of polyester resins Since 1975 in IRAN



IRAN KETONE Clear (water-base)

Test Specifications	Result
Nonvolatile content	45 ± 1 %
Viscosity at(25°C)	90-110 (cp)
Acidity (PH)	6-8
Acid value	20 (mg KOH / gr)
Curation time at (25°C)	6-8 hr
Tough free time at (25°C)	15-20 min
Water absorption after full curing	1-3 %
Specific weight	1.09(gr/ml)
Appearance	Milklly white

Applications:

Staining of interior wooden furniture, panels, door, window. wooden decorative (interior & exterior) coating, clear for furniture, refinish for furniture, Conventional spray coating, dipping, roller coating.

Principle properties:

Water base clear is environment friendly product with good human health, spray able on wooden surface with water absorption & moisture resistance, tintable with water based pigment paste, hardening of wooden texture with glossiness properties, UV and weathering resistance. Good adhesion and anti-scratch, conventional solvent rub resistance.

- Without yellowing
- Quick dry time
- Good stability

Storage:

- Keep away from sources of ignition, heat and sun light.
- Stored between 10°C to 25°C.
- Keep away from children, do not take orally.
- Please after use close the container door.

Shelf life:

This product has a shelf life of 6 months from data.

Note: the information herein is currently believed to be accurate. We do not guarantee its accuracy. Purchasers shall not rely on statements herein when purchasing any products. Purchasers should make their own investigations to determine if such products are suitable for a particular use.

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Apply procedure:

First clean the sealed wood surface and then shake the sealer container and filtered the resin, for better spry ability can use from air assist pistolet with nuzzle(1.3 - 1.5 inch) at 1 bar presser without adding water.

Note:

- Spray on the wooden surface and repeat if need.
- For coating the inaccessible area with pistolet can use brush the clear to surface.
- After finished the coating wash the pistolet with distillated water.

Drying condition at 25 °C	
Tough free (surface drying)	10-20 min
Full curing	4-8 hr
Handel and transfer	After 8 hr



